Data Sheet

## Series 42 Axial Piston Pumps $28 / 32 \mathrm{~cm}^{3}$

The pumps have been part of this tradition for more than 15 years with proven reliability for tough medium duty applications. Recently, the HC-EDC and 32 cc have been added to the long list of options
was designed with many optional features in a small package size. This helps the fit in tight places and simplify circuit design.

Four displacements in two frame sizes, (28/32 and $41 / 51$ ), help to cover a wide range of medium duty applications.

Two pumps can be bolted together with additional capability for auxiliary mounting. Optional housings offer increased flexibility for conversion and base model programs with many interchangeable components.


## Features

## Designed for Durability and Flexibility

- Single Piece Housing / End cap
- No High Pressure Sealing
- Single Piece Swash plate
- Bolt Together Tandem Configurations


## Installation and Packaging benefits

- Optimized for Shortest Length
- One Clean Side
- High Corner Power
- Integrated Loop Flushing Device


## Wide Range of Controls

- High Current Electrical Displacement Control (HC-EDC)
- Electrical Displacement control (EDC)
- Mechanical Displacement control (MDC)
- Forward-Neutral-Reverse (FNR)
- Non-Feedback Proportional Electric (NFPE)
- Non-Feedback Proportional Hydraulic (NFPH)


## Wide Range of Options

- Loop Flushing
- Geroter Charge Pumps
- Loop Bypass
- High Pressure Relief Valve (HPRV)
- Charge Pressure Relief Valve (CPRV)
- Optional SAE A-Pad and SAE B-Pad Auxiliary Mounting

[^0]Technical Specifications

| Features |  | Unit | Size |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  | 28 | 32 |
| Displacement |  |  | $\mathrm{cm}^{3}\left[\mathrm{in}^{3}\right]$ | 28 [1.71] | 31.8 [1.94] |
| Weight |  | kg [lb] | 34.5 [76] |  |
| Input Speed | Minimum | $\mathrm{min}^{-1}$ (rpm) | 500 | 500 |
|  | Rated |  | 3400 | 3000 |
|  | Maximum |  | 3750 | 3400 |
| System Pressure | Max. <br> Working Pressure* | bar [psi] | 400 [5800] | 350 [5075] |
|  | Max. pressure |  | 450 [6525] | 400 [5800] |
|  | Min. Low Loop |  | 10 [145] |  |
| Case <br> Pressure | Rated | bar [psi] | 3 [44] |  |
|  | Maximum |  | 5 [73] |  |

* Applied pressures above maximum working pressure requires Danfoss application approval.

Schematic


## Dimensions



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[^0]:    Comprehensive technical literature online at powersolutions.danfoss.com

